

Reversible Addition Fragmentation Chain Transfer Polymerization of 4-Vinylbenzaldehyde

Guorong Sun, Chong Cheng, and Karen L. Wooley*

Center for Materials Innovation and Department of Chemistry, Washington University in Saint Louis, One Brookings Drive, Saint Louis, Missouri 63130-4899

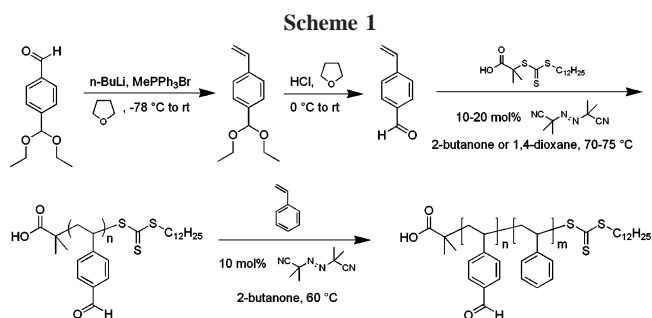
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Construction of polymers with highly reactive functionalities that allow for further diverse functional group transformation (FGT) is an emerging research area in modern polymer chemistry.¹ Among these polymers, polymers bearing aldehyde functionalities are attractive because aldehydes are among the most reactive substrates for FGT under mild reaction conditions.² Conventional radical polymerization of aldehyde-functionalized monomers has been studied since the 1950s;³ however, the resulting polymers lacked well-defined structures due to the nonliving nature of the polymerization technique.^{4–7} Anionic polymerization provided an alternative synthetic pathway for the preparation of aldehyde-functionalized polymers,^{8–13} but the stringent polymerization conditions and tedious preparation procedures (protection of monomer, polymerization, and deprotection of the resulting polymers were required) significantly restrict the applicability of this synthetic route.

To efficiently prepare well-defined aldehyde-functionalized polymers, we investigated living radical polymerization of aldehyde-functionalized monomers. In the past decade, reversible addition fragmentation chain transfer (RAFT) polymerization has been developed and demonstrated as a powerful tool in living radical polymerization.^{14,15} Relative to other living radical polymerization techniques, one important advantage of RAFT is that it provides facile and homogeneous living polymerization systems applicable for a wide variety of monomers under relatively mild reaction conditions. In this Communication, we report our recent work of RAFT polymerization of 4-vinylbenzaldehyde (VBA), as a new methodology for the construction of well-defined aldehyde-functionalized polymers (Scheme 1).

Several synthetic pathways for the synthesis of VBA have been reported in the literature, including transition-metal-catalyzed cross-coupling of 4-bromobenzaldehyde with ethylene or vinyl reagents, Grignard addition to *N,N*-dimethylformamide (DMF) followed by acid hydrolysis, and Wittig olefination.^{5–7} We prepared VBA by Wittig olefination of 4-(diethoxymethyl)-benzaldehyde, a commercially available monoprotected benzene-1,4-dicarboxaldehyde, followed by deprotection (Scheme 1, a slight modification from Dhal's method),⁶ because this reliable synthetic pathway had satisfactory yield (82% over two steps) with feasible scale-up and simple work-up protocols. As demonstrated by Dhal et al.,⁶ radical polymerization of the intermediate monomer (diethylacetal-protected styrene) followed by deprotection can also yield PVBA. However, we prefer to directly introduce aldehyde functionalities by using VBA as a (co)monomer because of our intention to avoid deprotection of polymers and also the key concern that the postpolymerization deprotection step may result in deconstruction of useful func-



tionalties presented on the polymers, including the terminal RAFT functionalities.

RAFT polymerization of VBA was then conducted, and as a result, well-defined PVBA was synthesized (Table 1). Relative to other chain transfer agents (CTAs) for RAFT polymerization systems, *S*-1-dodecyl-*S'*-(α,α' -dimethyl- α'' -acetic acid)trithiocarbonate (DDMAT)¹⁶ can be prepared readily and has less unfavorable odor, and therefore, it was used as the CTA in our study ($[VBA]_0/[CTA]_0 = 100/1.0$). A typical thermal initiator 2,2'-azobis(isobutyronitrile) (AIBN) was used as initiator ($[CTA]_0/[AIBN]_0 = 1.0/0.1–0.2$), and the polymerization temperature was chosen at 70–75 °C to maintain a suitable decomposition rate of AIBN to provide initiating radicals. Because of the poor solubility of PVBA in its monomer, either 1,4-dioxane or 2-butanone was used as the polymerization solvent, and 2-butanone was further found as a better solvent than 1,4-dioxane for PVBA.¹⁷ For each trial, the monomer conversion was determined by ¹H NMR analysis of the final polymerization solution based on comparison of the integration area of resonances of aldehyde protons of PVBA at 9.8 ppm and the integration area of resonances of aldehyde protons of VBA at 10.0 ppm corresponding to the aldehyde proton signals from both polymer and monomer, respectively. PVBA was obtained by precipitation of the final polymerization solution twice into cold pentane and drying under vacuum.¹⁸

The well-defined structure of PVBA was verified by ¹H NMR and gel permeation chromatography (GPC) analyses (Figure 1). As shown in Figure 1a, the integration area ratio of aldehyde protons vs aromatic protons in PVBA was 1.00:2.12:2.03, illustrating the essential absence of side reactions on the aldehyde functionality of VBA during the RAFT process and the quantitative presence of aldehyde functionalities in PVBA. The presence of the ω -trithiocarbonate RAFT functionality in PVBA was indicated by its ¹H NMR resonances at 0.88 and 3.22 ppm (for CH_3 and SCH_2 , respectively) and the ¹H NMR resonances of the benzylic proton of the terminal VBA unit at 4.84 ppm with an integration area ratio of 1.00:1.93 with the SCH_2 at 3.22 ppm. The number-average degree of polymerization was obtained by ¹H NMR spectroscopy (DP_{NMR}), by comparing the intensity of the benzylic proton of the terminal VBA unit at 4.84 ppm with that of the aldehydic proton signal at 9.8 ppm, and was found to agree with the number-average degree of polymerization obtained by GPC (DP_{GPC}) within the error range (for example, for sample entry 5 (Table 1), the DP_{NMR} and DP_{GPC} values were 78 and 75, respectively). Molecular weight and molecular weight distribution data for the PVBA samples were determined by GPC using THF as eluent (Figure 1b). All PVBA samples have not only excellent agreements between the GPC and calculated (based on monomer

* Corresponding author: phone (314) 935-7136; fax (314) 935-9844; e-mail klwooley@artsci.wustl.edu.

Table 1. Reversible Addition Fragmentation Chain Transfer Polymerization of 4-Vinylbenzaldehyde (VBA)^a

entry	[VBA] ₀ :[DDMAT] ₀ :[AIBN] ₀	solvent	<i>T</i> (°C)	<i>t</i> (h)	conv ^b (%)	<i>M</i> _{n,calcd} (Da)	<i>M</i> _{n,GPC} (Da)	PDI ^c
1	100:1.0:0.1	1,4-dioxane (71 vol %)	70	11	56	7800	8800	1.14
2	100:1.0:0.1	1,4-dioxane (71 vol %)	70	22.5	76	10400	10300	1.17
3	100:1.0:0.2	1,4-dioxane (50 vol %)	70	7.5	45	6300	7900	1.09
4	100:1.0:0.1	2-butanone (50 vol %)	75	10	62	8500	9100	1.07
5	100:1.0:0.1	2-butanone (50 vol %)	75	17.5	73	10000	10500	1.06

^a DDMAT = *S*-1-dodecyl-*S'*-(α,α' -dimethyl- α'' -acetic acid)trithiocarbonate, AIBN = 2,2'-azobis(isobutyronitrile), *T* = temperature, *t* = time, *M*_{n,calcd} = calculated number-average molecular weight based upon monomer conversion, *M*_{n,GPC} = number-average molecular weight measured by gel permeation chromatography (GPC), and PDI = polydispersity index. ^b By ¹H NMR. ^c By GPC.

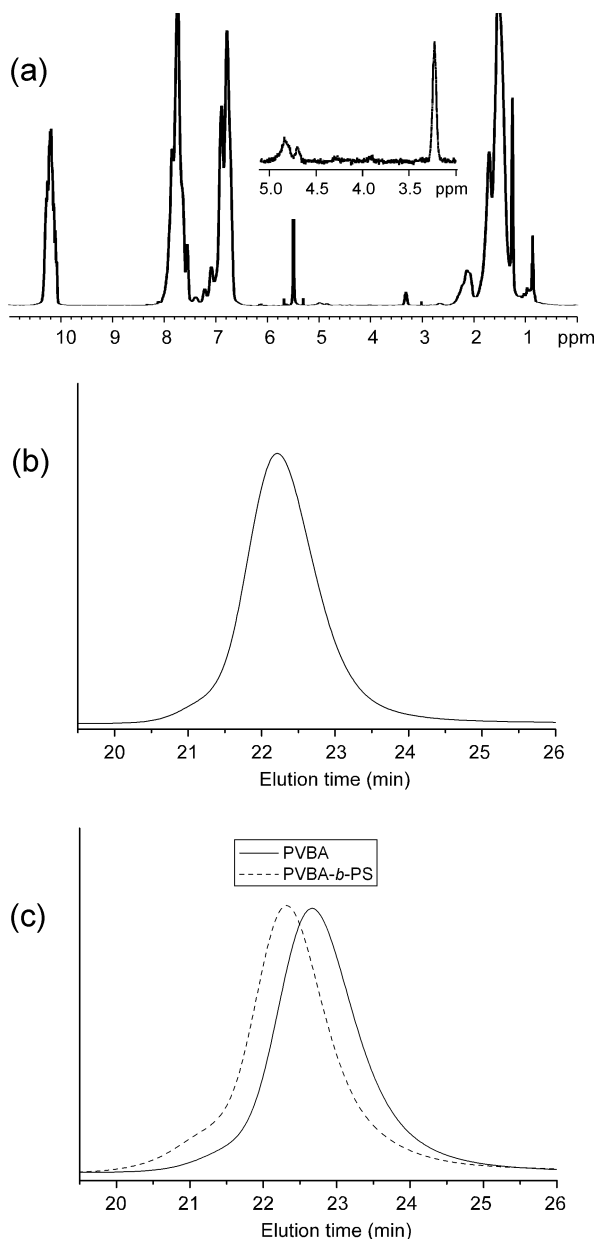


Figure 1. Reversible addition fragmentation chain transfer polymerization of 4-vinylbenzaldehyde: (a) ¹H NMR spectrum of poly(vinylbenzaldehyde) (PVBA) (500 MHz, methylene-*d*₂ chloride; Table 1, entry 5). (b) Gel permeation chromatography (GPC) curve for PVBA (Table 1, entry 5). (c) GPC curve for PVBA (Table 1, entry 2) and poly(vinylbenzaldehyde)-*b*-poly(styrene) (polymerization conditions: [styrene]₀/[macro-chain-transfer agent]₀/[initiator]₀ = 150/1.0/0.1, 70 vol % of 2-butanone, 60 °C, 12 h).

conversion) molecular weights but also monomodal molecular weight distributions with low polydispersities (PDI = 1.06–1.17), indicating well-controlled chain growth and very high chain transfer efficiency of the trithiocarbonate RAFT functionality in the polymerization process.

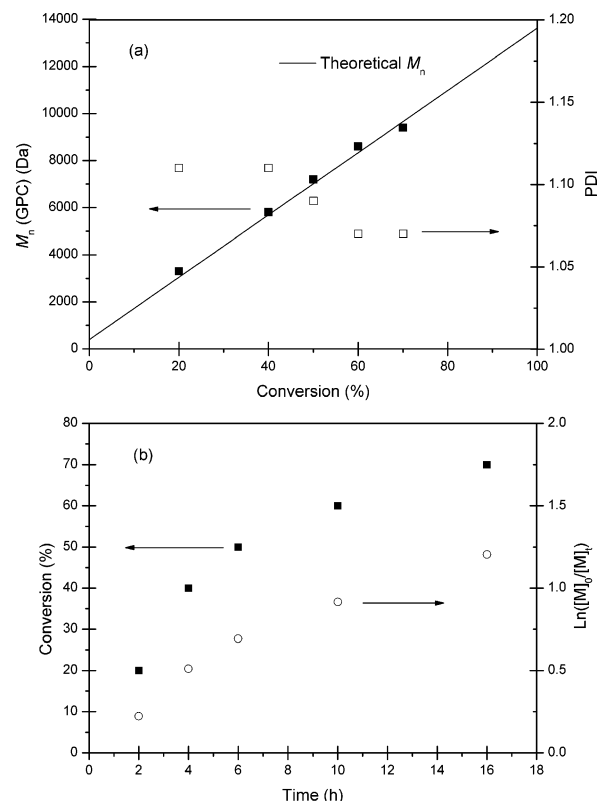


Figure 2. Kinetic plots for reversible addition fragmentation chain transfer polymerization of 4-vinylbenzaldehyde: (a) relationship of number-average molecular weight (*M*_n, ■) and polydispersity index (PDI, □) vs monomer conversion; (b) time dependence of monomer conversion [M] and $\ln([M]_0/[M]_t)$ (polymerization conditions: [VBA]₀/[chain-transfer agent]₀/[initiator]₀ = 100/1.0/0.1, 50 vol % of 2-butanone, 75 °C).

To confirm the living characteristic of this RAFT polymerization system, the relationships between polymer molecular weights and monomer conversions were studied, and polymerization kinetics were also investigated (Figure 2). During polymerization, aliquots were withdrawn from the reaction vessel at predetermined times and analyzed by ¹H NMR spectroscopy for determination of the monomer conversions and by GPC for determination of the polymer molecular weights and polydispersities. As shown in Figure 2a, excellent linear agreement (*R*² = 0.9976) between polymer molecular weight and monomer conversion was obtained, and the resulting polymers also maintained narrow molecular weight distributions (PDI = 1.07–1.11). Such results verified the living characteristics of the RAFT polymerization process. As shown in Table 1, similar to conventional radical polymerization of VBA,^{4,5,7a} RAFT polymerization of VBA proceeded relatively slowly. Figure 2b depicts the kinetic plot of the polymerization. Pseudo-first-order kinetics were maintained at the initial polymerization stage (~4 h), and then the kinetics deviated from linearity. Because AIBN has a short half-life of ca. 3 h at 75 °C, such

retardation in polymerization might essentially be the result of the decreased radical concentration due to the depletion of AIBN.

The living characteristics of RAFT polymerization has allowed ready preparation of a broad variety of block copolymers.¹⁹ We also investigated the chain extension of the well-defined PVBA having terminal RAFT functionality by RAFT polymerization as a synthetic method for the preparation of aldehyde-functionalized block copolymers. Although copolymerizations of vinylbenzaldehydes with styrene have already been extensively studied,^{5,7} so far there is no literature report on the synthesis of block copolymers bearing pendent aldehyde functionalities by radical polymerization. Using PVBA ($M_{n, \text{GPC}} = 10\,300$ Da, PDI = 1.17) as macro-CTA and AIBN as initiator, RAFT polymerization of styrene ($[\text{St}]_0/[\text{macro-CTA}]_0/[\text{AIBN}]_0 = 150/1.0/0.1$) was conducted at 60 °C in 2-butanone (70 vol %). The polymerization was allowed to proceed for 12 h, and 17% conversion of styrene was obtained, as measured by ¹H NMR spectroscopy. As shown in Figure 1c, the formation of diblock copolymer PVBA-*b*-PSt ($M_{n, \text{GPC}} = 12\,500$ Da, PDI = 1.19) by chain extension from the PVBA-based macro-CTA was verified by GPC analysis. Moreover, the good agreement between the experimental and calculated molecular weights ($M_{n, \text{calcd}} = 12\,900$ Da) and the monomodal molecular weight distribution of the PVBA-*b*-PSt illustrates the quantitative chain transfer efficiency of the PVBA-based macro-CTA.

In summary, we have established RAFT homopolymerization of 4-vinylbenzaldehyde as a new and facile synthetic method for the preparation of PVBA with predictable molecular weights and low polydispersities. The chain extension from PVBA for the preparation of block copolymers also has been explored, and PVBA-*b*-PSt has been constructed. To our knowledge, this is the first example of block copolymer bearing multiple aldehydes by direct polymerization without protected monomer, which was possible by applying radical polymerization. We believe that these homopolymers and block (co)polymers can serve as templates for feasible access of polymers with more complex architectures or conjugates with bioactive substrates for biological and medicinal applications via well-developed carbonyl chemistry.

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Supporting Information Available: Detailed experimental procedures for monomer synthesis and polymerization; monomer and polymer ¹H and ¹³C NMR data. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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- (17) As far the cosolvents have been reported including DMF, 1,4-dioxane, benzene, and 2-butanone. However, we found the PVBA, especially those with relatively high molecular weight (DP > 60), do not dissolve well in either DMF or benzene.
- (18) Initially, we used cold methanol for precipitation. After drying, ¹H NMR spectra of the polymer clearly showed the partial formation of dimethylacetal (extra signals at $\delta = 3.3$ and 5.3 ppm) because the terminal carboxylic acid functionality catalyzed the “reprotection” reaction of the aldehyde.
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